



A High-Performance Online Assay Interpreter for Digital Microfluidic Biochips

Dan Grissom and Philip Brisk
University of California, Riverside (UCR)

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Digital Microfluidic Technology

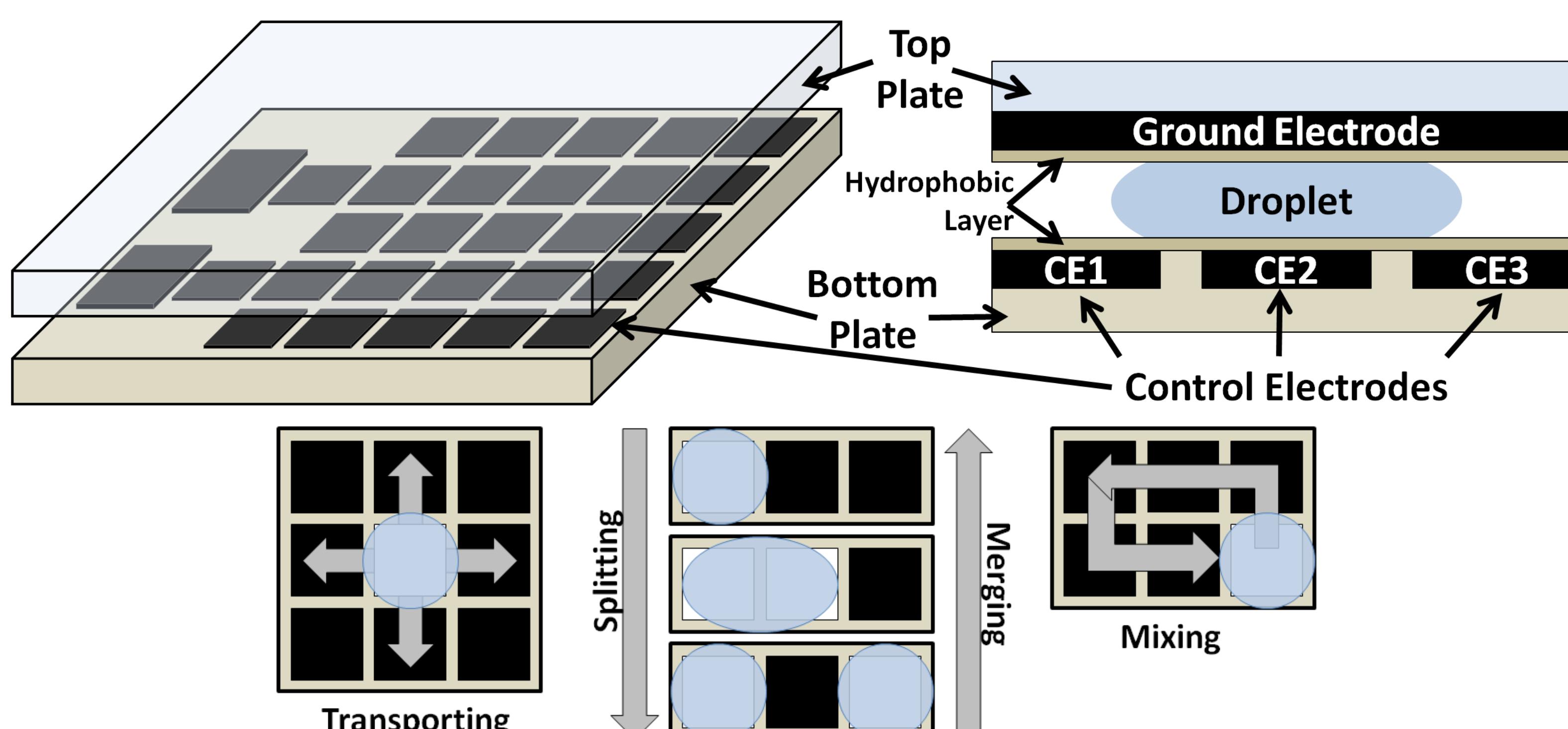
Digital Microfluidic Biochips (DMFBs) are an emerging “lab-on-a-chip (LoC)” technology that perform biochemical reactions by operating on fluidic droplets on the scale of nano-liters.

Applications:

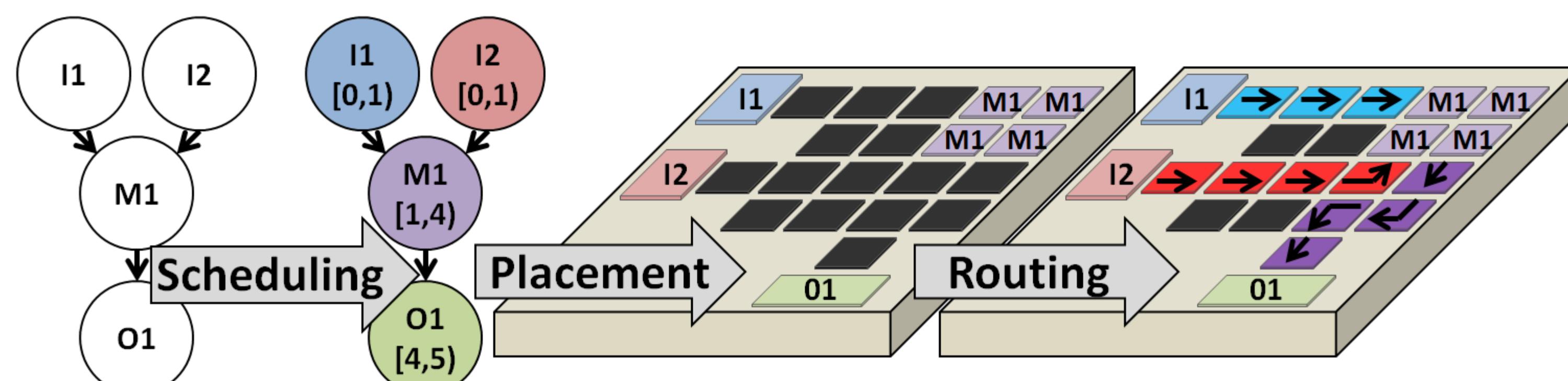
- Clinical pathology
- Point of care diagnostics
- Drug discovery
- Proteomics, DNA, PCR, etc.
- Real-time detection of biochemical terror attacks

Key advantages:

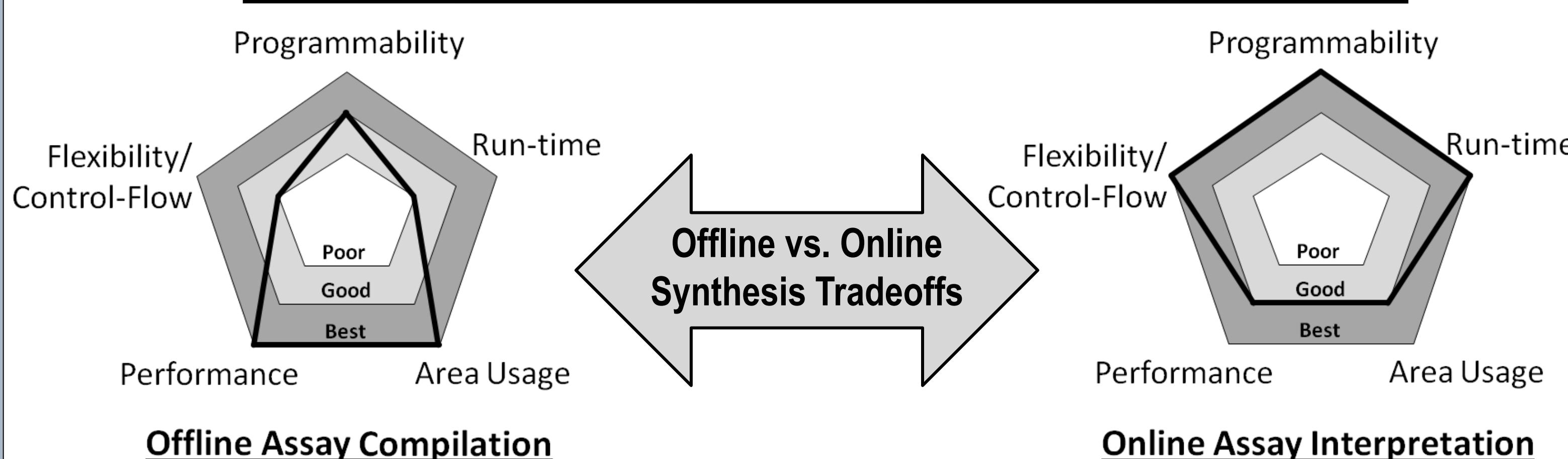
- Reduced cost
- Reduced reagent and sample sizes
- Increased throughput and efficiency
- Increased sensitivity and accuracy
- Automation and miniaturization



Microfluidic Synthesis

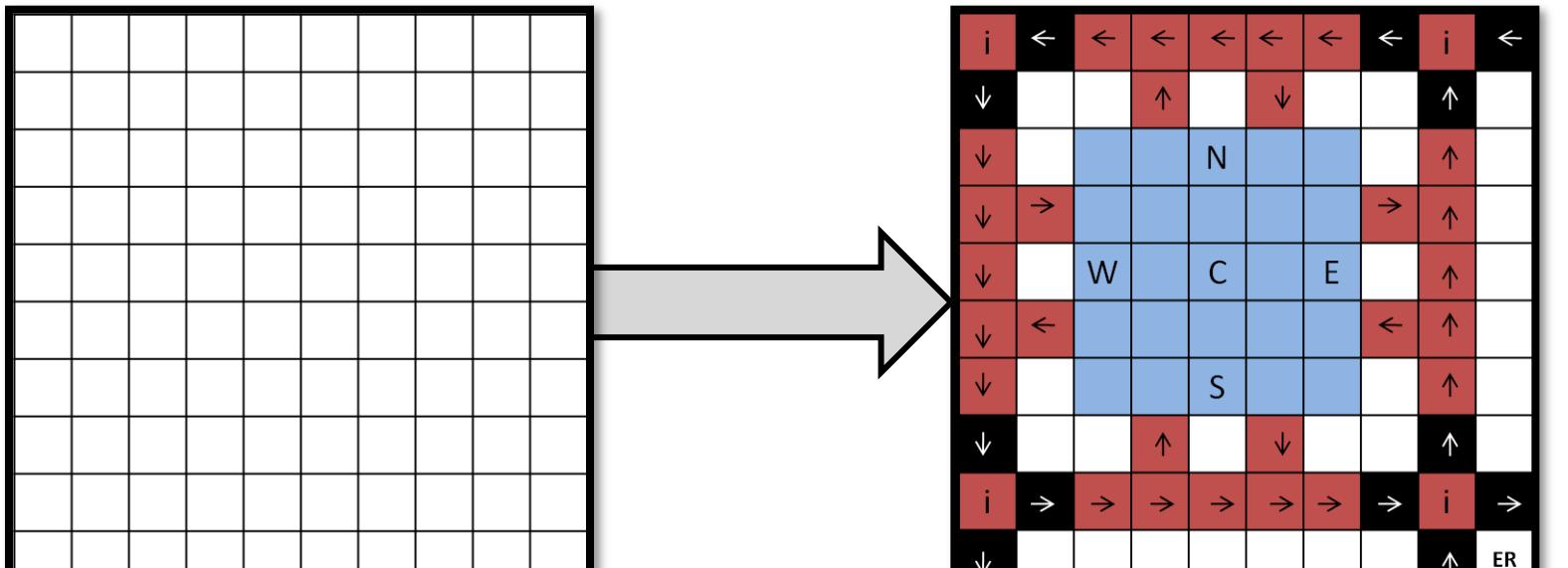


Microfluidic Synthesis Flow



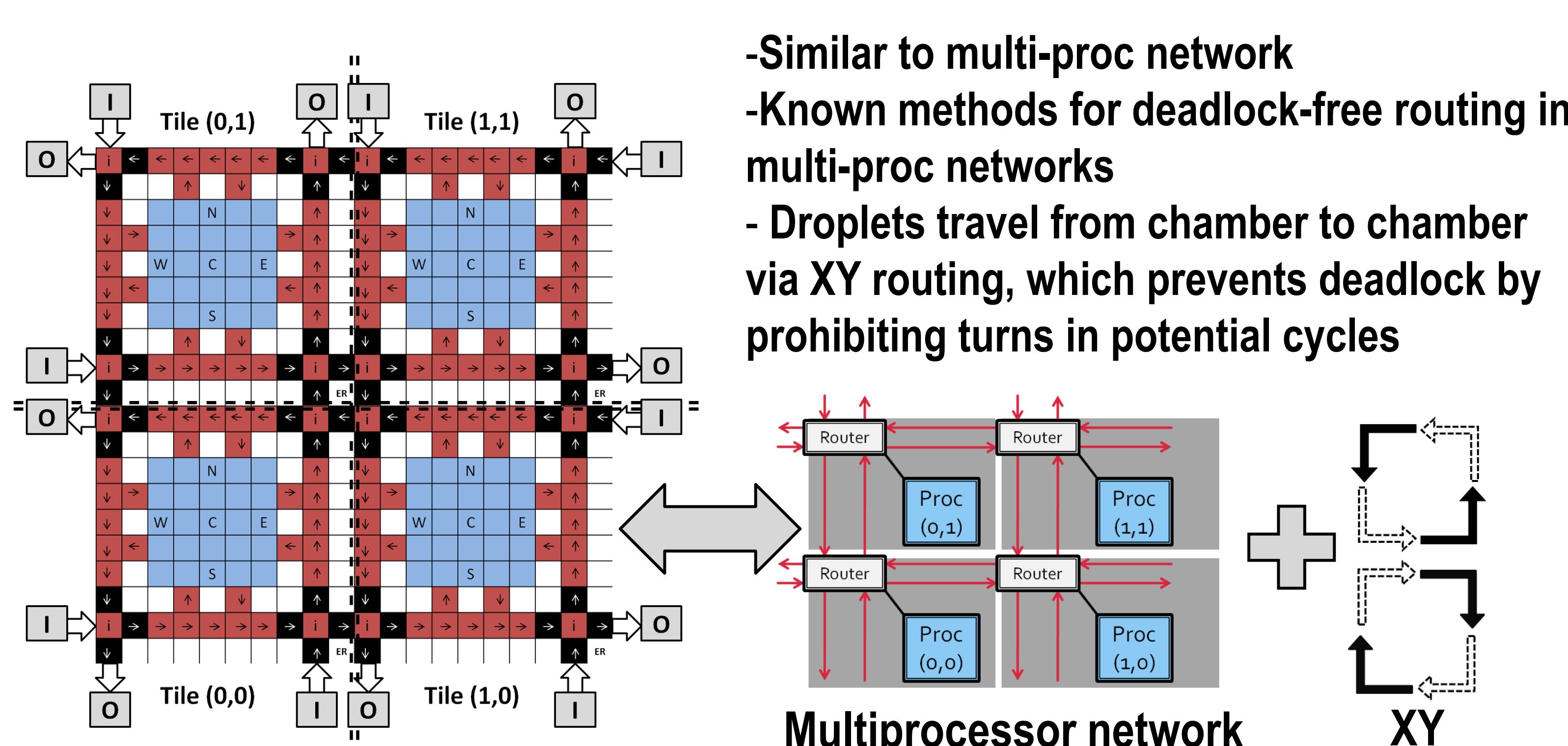
DMFB Topology & Deadlock Free Routing

Application of virtual topology to a tile (10x10 array of cells)



- Tile arranged like city block
- Transport limited to 1-way streets
- Operations limited to chambers
- Similar to multi-proc router

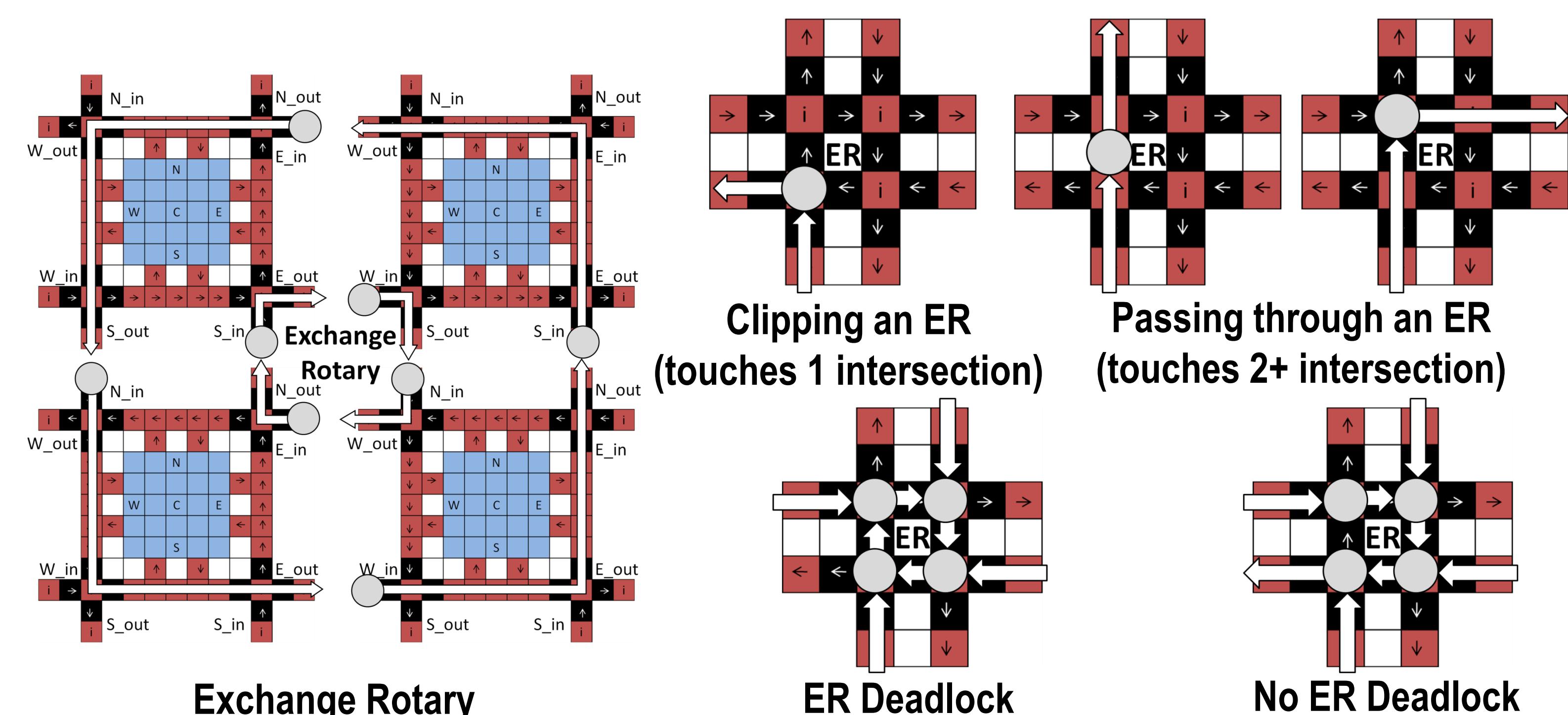
Tiled topology showing chambers, streets, intersections, rotaries and I/Os



- Similar to multi-proc network
- Known methods for deadlock-free routing in multi-proc networks
- Droplets travel from chamber to chamber via XY routing, which prevents deadlock by prohibiting turns in potential cycles

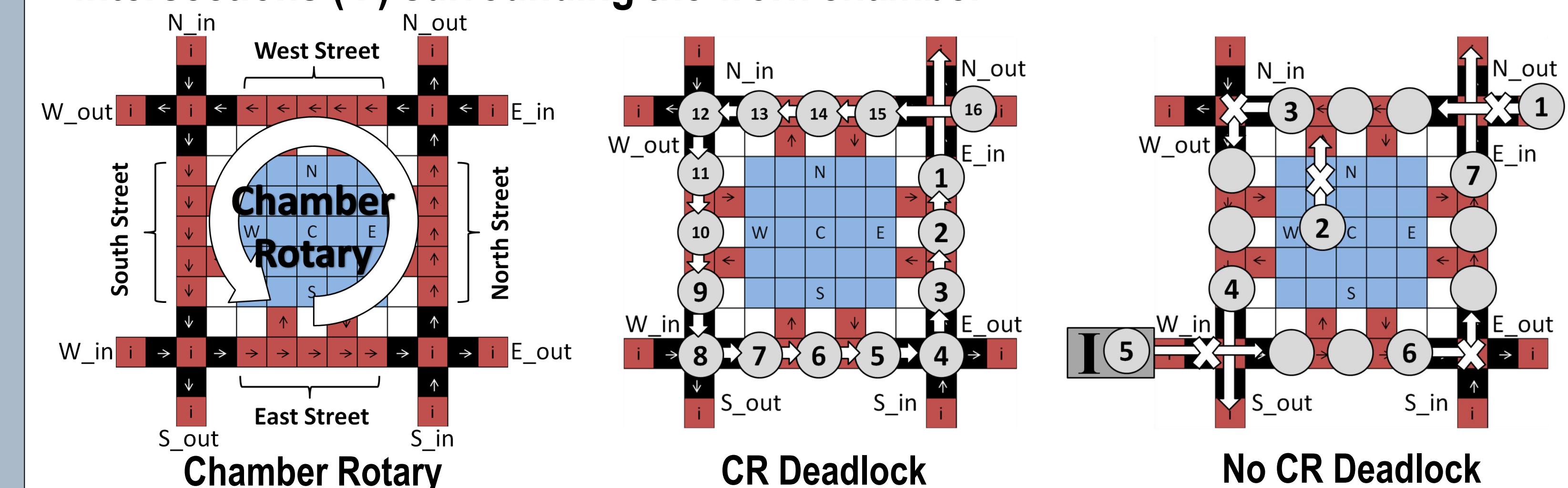
Preventing Droplet Deadlock in Rotaries

An Exchange Rotary (ER) is the clockwise inner loop which allows droplets to move from one tile to its neighbor tiles.



ER deadlock occurs when four droplets attempt to pass through the ER simultaneously. ER deadlock is prevented by allowing, at most, three droplets that wish to pass through the ER to enter concurrently.

A Chamber Rotary (CR) is formed by the four streets ($\rightarrow, \downarrow, \leftarrow, \uparrow$) and intersections (i) surrounding the work chamber.



CR deadlock occurs when no droplet in the CR can move in the counter-clockwise CR loop without interfering with another droplet. To prevent CR deadlock, no droplet may enter an ER unless there is an open spot for it on the destination CR street.

Evaluation of DTP on Low-Powered Intel Atom™

Routed a common “PCR” benchmark with 5 routing sub-problems:

- Online computation time for entire benchmark is only 13.83ms (10.6s for Offline)
- Online routing spends 2.23ms, at most, computing routes during any routing cycle (if this number is less than 10ms (100Hz DMFB), routes can be computed in real-time, providing maximum flexibility and fault-tolerance potential)
- Offline routing time is 15 cycles (0.15s if 100Hz DMFB) shorter than online

PCR Routing Results - Offline Method						
Routing Sub-Problem	Can Compact	Route #	Route Comp. (ms)	Route Length (# cycles)	Route Description	
1	YES	1	618	4	In->M5	
		2	582	4	In->M5	
		3	859	12	In->M4	
		4	576	4	In->M4	
		5	916	13	In->M1	
		6	584	4	In->M1	
		7	572	4	In->M2	
		8	587	4	In->M2	
2	NO	9	793	7	M4->M6	
		10	833	10	M5->M6	
		11	709	6	M1->M3	
		12	911	12	M2->M3	
		13	662	4	M3->M7	
3	YES	14	807	6	M6->M7	
		15	655	4	M7->Out	
TOTALS:		10664	98			
SUMS:		10664	98			
COMPACTED SUMS:		52				

PCR Routing Results - Online Method							
Routing Sub-Problem	Cyclic Routing Computation (ms)			Routing Sub-Problem Stats			
	Avg	Min	Max	Route Comp. (ms)	Longest Route (# cycles)	Route Lengths (#cycles)	Route Description
1	0.17	0.00	2.23	4.85	7	6, 6, 6, 6, 7, 7, 7	In->M1, 1, 2, 4, 2, 4, 5, 5
2	2.20	0.12	0.37	5.89	30	12, 30, 30	S2->M3
3	0.13	0.09	0.23	1.62	12	12	M6->M7
4	0.05	0.05	0.14	1.07	12	12	M7->Out
5	0.02	0.00	0.11	0.41	6	6	-
TOTALS:		0.12	0.00	2.23	13.83	67	154
AVG							
MIN							
MAX							
SUM							
SUM							

Performed routing stress test on DMFBs of varying size. 5 droplets were input at each input port, traveled to 2 random chambers each, and then output at a random output port.

- 2x2 & 3x3 can run in real-time on a 100Hz DMFB driven by the Atom™

- 4x4 & 8x8 are too complex for the Atom™ to compute in real-time, but can quickly route up to 160 droplets simultaneously in less than 4s

Random Traffic Stress Test - Online Method						
DMFB Size (# Chambers)	General Simulation/Routing Stats		Cyclic Routing Computation			
	# Droplets/ Routes	Completion Time (s)	Total Computation Time (ms)	Avg (ms)	Min (ms)	
2x2	40/120	2.19	235.77	1.08	0.02	4.86
3x3	60/180	2.33	514.88	2.21	0.02	8.23
4x4	80/240	2.26	809.57	3.58	0.03	12.13
8x8	160/480	3.69	2780.24	7.53	0.03	36.39

Contact

Dan Grissom (grissomd@cs.ucr.edu)
Philip Brisk (philip@cs.ucr.edu)
Computer Science Department, Bourns College of Engineering
University of California, Riverside

UCR